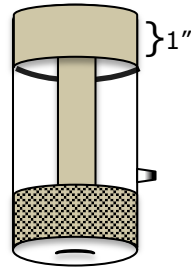


### End Cap Comes Off

Before installing the Shaft Liner add another 1" section of Liner material over the existing layer. This will give greater thickness and cause the End Cap to fit tighter.

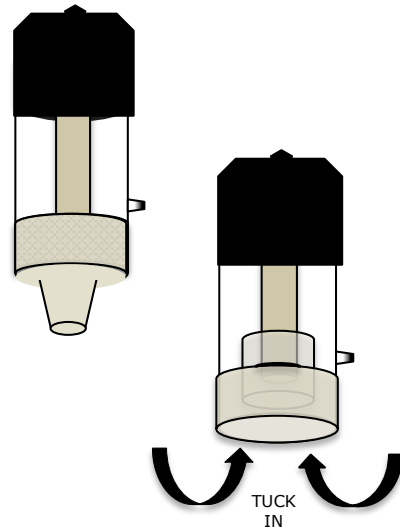


### Receiver Pops Off

-1-  
Cut 3" of Liner material and put 1" over the entrance end of a completed Receiver.

-2-  
Tuck the other end inside.

With this in place you will be inserting through this added piece. When the head of the penis comes out, the added material inverts inside out and catches the head. If everything is correct, the seal will not be broken and it will pull the penis back into the Receiver.



# Assembly Instructions for Receivers, Pumps, Head Massagers, & Nipple Massagers (Plus Helpful Hints)

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# Glossary

## **Housing**

A clear plastic tube with a hose connection port (air port) on the side where the large hose connects. When the hose is **not** connected, keep the port covered with the small black rubber cap to prevent anything from getting into this area of the closed air system.

Receiver and Pump Housing is available in 2", 2.5" and 3" diameters and 6", 7", 8", and 9" lengths. Head and Nipple Massager Housing is 3" long.

## **Liner Constrictor\***

A short piece of soft rubber material used for achieving a seal around the base of the penis.

## **Shaft Liner\***

A piece of soft rubber material that runs through the length of the housing and wraps over each end. This is what makes contact with the penis.

## **End Cap**

The End Cap is placed over the Housing on the end opposite the Liner Constrictor. It usually contains a one-way valve that allows air to escape when the penis is inserted or if air is leaking past the penis.

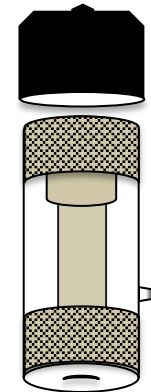
***\*The rubber material is sized by lying flat and measuring across. Available sizes include 1.62", 1.75", 1.88", 2.00", 2.12", 2.38", 2.25", 2.50" and 3.00". Each size is available in 30" lengths. All soft rubber materials should be cut with sharp scissors.***

## **Would you like greater sensation on your head?**

(Use this technique for Receivers)

Before you install your Shaft Liner, lengthen the Protector (item #3, page 4) from 1.5" to 3".

By adding this length, you create an increased thickness the head must enter on each stroke. Adjusting the length causes head to enter either slightly or completely.



## **Would you like sensations that are irregular and random?**

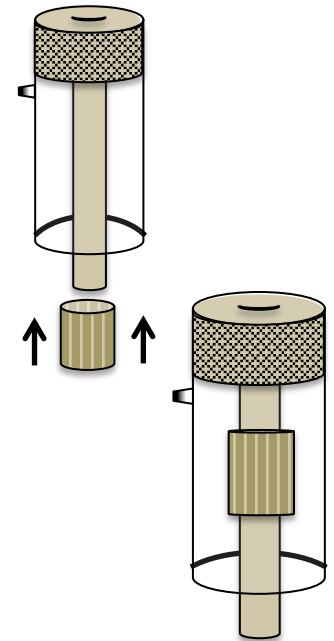
(Use this technique for Receivers)

Add a 1" to 3" piece of Liner material to "Float" along the Shaft Liner. (The Shaft Liner is inserted through this piece.)

This "Float" can be installed between steps 3 and 4 of "Installing Shaft Liner".

Pointing the Receiver down moves the "Float" toward the End Cap end and away from your body.

Pointing the Receiver up moves the "Float" toward your body.

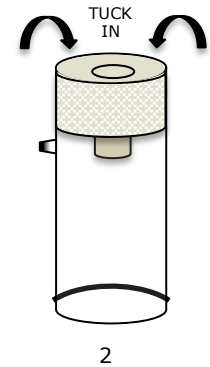
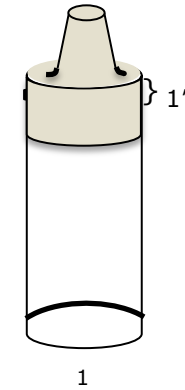


## Helpful Hints

- When stretching the Liner to go over the Housing, use the sides of your fingers. Using your finger tips frequently pokes holes in the Liner.
- When trying to even out your Liner material, rub across the edge of the liner with your thumb, at the longest point(s) in an upward motion. "Snap" the edge of the Liner towards the Housing opening.
- If you are having trouble folding the Liner to create the Double Liner Constrictor – you can install 2 Single Liner Constrictors. Cut them at different lengths so they do not end at the same place.
- To clean any accessory, cover the hose connection port with the small black cap. (Do not allow moisture to get into the area between the Liner and the clear plastic housing at any time.) Remove the End Cap by easing it off with your fingernails. Run warm soapy water over the End Cap and through the Receiver (Do not use very hot water as it may shrink the End Cap). Use the brush to scrub the inside of the End Cap and run it through the Receiver several times. When running the brush through, push the bristles out of both ends before changing direction to avoid damage to the Liner.
- Any form of light is detrimental to the Liner material. Keep any accessory with Liner and extra Liner material in a dark location.

### Single Liner Constrictor (for a looser fit)

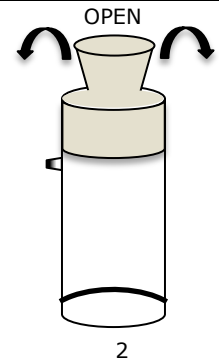
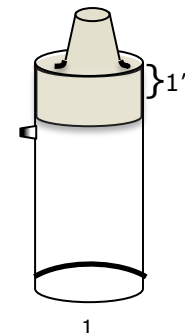
-1-  
Cut a 3" piece of Liner material and stretch it over the Housing (nearest the air port for Receivers or farthest from the air port for Pumps). Cover at least 1" of the Housing



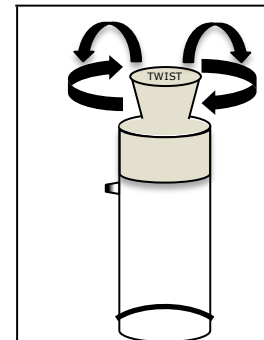
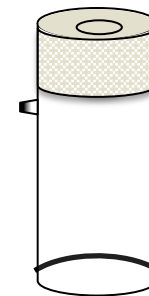
-2-  
Tuck the Liner tail inside the Housing.

### Double Liner Constrictor (for a tighter fit)

-1-  
Cut a 5" piece of Liner Material and stretch it over the Housing (nearest the hose connection port for Receivers or farthest from the Housing for Pumps). Cover at least 1" of the Housing.



-2-  
Open the piece of Liner sticking out the Housing and fold it over to cover the 1" layer already in place



### Double Liner Constrictor with a Twist

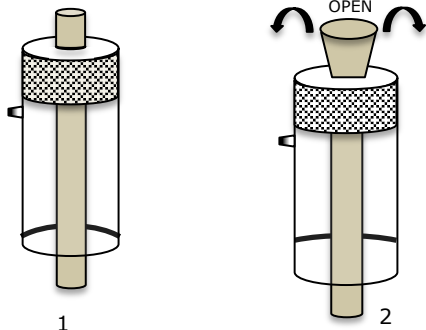
For the tightest fit, twist the Liner any amount up to a ¼ of a turn before folding down. (See illustration)

## Installing Shaft Liner

Reminder: A Shaft Liner is not used for Pumps

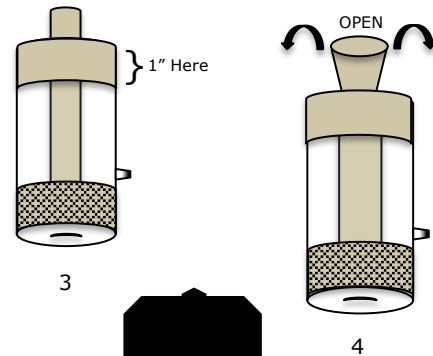
-1-

Cut a piece of Liner material 2" longer than the Housing. Slide the Shaft Liner through the opening created by the Liner Constrictor.



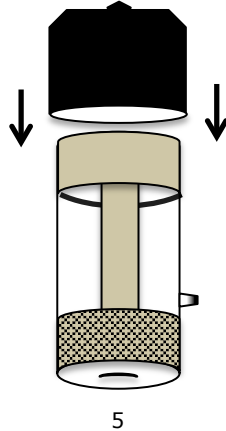
-2-

First, install the end nearest the hose connection port by folding the end down to cover the Liner Constrictor. Try to match the 1" layer already in place.



-3-

Turn your Housing over. Cut a piece of Liner Material 1.5" long and cover at least 1" of the Housing. This gives an extra thickness of material over the end of the Housing to protect the Shaft Liner. We call it a Protector.



-4-

Install the Shaft Liner over the end of the Housing (as on the other end.)\*

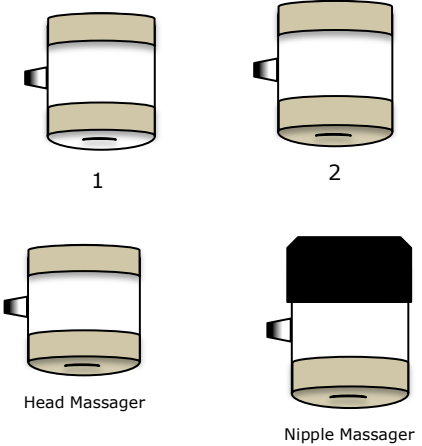
-5-

Position the End Cap.

\* Giving the Shaft Liner a slight twist before installing the second end adds texture creating a greater sensation and tighter fit. For less texture try a condom, use a larger liner or more lubricant. For additional techniques visit Advanced User Tips on [venus2000.com](http://venus2000.com)

## Nipple/Head Massager Construction

Massagers are made using a 3" housing with an air port in the center. As a Nipple Massager it is used with the End Cap on. As a Head Massager it is used with the End Cap off.



-1-

Refer to #3 on the preceding page and put a Protector on both ends of the 3" Housing.

-2-

Cut a 5" piece of Shaft Liner and install as shown on preceding page.

## Pump Construction

A Housing, 6" or longer, is used for Pumps. It should be at least 1" longer than a full erection.

-1-

Assemble a Liner Constrictor (as shown on page 3) using the Single or Double method at the end farthest from the air port.

-2-

DO NOT INSTALL A SHAFT LINER

-3-

At the air port end, use as many 1" pieces of Liner around the Housing as needed to keep your End Cap securely on.

